



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-141
Job Sheet 167079-M



Part No: D4635-141

Job Qty: 1 ea

Part Name: Fwd Ceiling Replacement Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

PO Rev F

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/9/17	0.00	0.00	Start up container	<i>D.M. 18-2-15</i>
100	HandThermo	1 pcs		11/9/17	0.00	1.65	HandFinish4	<i>D.M. 18-2-15</i>
110	Small Fab	1 pcs		11/10/17	0.00	1.47	Small Fab	<i>D.M. 18-2-15</i>
120	QC	1 pcs		11/10/17	0.00	0.00	QC5	<i>21 FEB 20 2018</i>
130	Packaging	1 pcs		11/10/17	0.00	0.00	Packaging3	<i>21 FEB 20 2018</i>
140	QC21-SA	1 Ea		11/10/17	0.00	0.00	QC21	<i>21 FEB 21 2018</i>

Part Op 100 - Pick Kit

Descriptions: 110 - Assemble as per Dwg D4635-141 Bond foam core to inside of panel 3M Scotch Weld 1300

Batch: _____ 1- Scuff bonding surface to eliminate in-perfections and increase bonding and clean with wash& wipe 2- Locate and glue down Channel Assy, angles, brackets, and mounting pads using 3M Plastic welder II.(see note 8) Batch # _____ Expiry Date _____ 3- Apply labels as per Dwg. and seal with 3M 3950 edge sealer(see note 9) Batch: _____

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-1 <i>5024905</i>	1	1	0	0
	D4669-15 <i>009911</i>	2	27	0	0
	D4695-041 <i>50125561</i>	1	0	0	0
	D4732-29 <i>5009000</i>	1	5	0	0
	D4732-33 <i>5009002</i>	1	4	0	0
	D4732-55 <i>008986</i>	1	5	0	0
	D4732-9 <i>5008988</i>	1	3	0	0
	D5022-1 <i>5034014</i>	1	4	0	0
	MPNY-750S-9-C <i>F.M.130423-1</i>	7	570	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐			
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																			
Deviation _____ _____		Disposition _____ _____		Completed By																			
Dart Aerospace Ltd. 1270 Aberdeen Street Hewesbury, ON K6G 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S042881 Part: D4635 - 141 Job No: 167079 - M Serial No/Batch: S042881 Revision: D4635 Inspector: Master Unit 000945 Job No 167079 - M Date: 02/15/10				Lead hand / Supervisor Approval Verification																			
				QC / QA Coordinator Approval																			
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